



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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RBT18666-13
Job Sheet 194337



Part No: RBT18666-13

Job Qty: 8 pcs

Part Name: Rod



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/30/19

Job Tracking No:

Due Date: 6/24/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBT18666 Rev.4 IPP Rev. A 19.01.18 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Conventional Lathe - 1	8 pcs	6/24/19	6/24/19	0.00	4.00	Conventional Lathe - 1		19/10/31
							Conventional Lathe - 2		
110	QC 2	8 pcs	6/24/19	6/24/19	0.00	0.00	QC 2 - 1		19/10/31
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		



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Container No: S228730



Part: RBT18666-13

Job No: 194337

Serial No/Batch: S228730

Revision: 4

Inspector:

Exp Date:

Instructions:

Date: 10/31/19

Plex 4/30/19 1:51 PM Dart.lajeunesse.marie

120 QC 8	8 pcs	6/24/19	0.00 0.00	QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
130 Packaging 3-1 - Stock - B4B 8 pcs		6/24/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	

cm 19/10/31

CL

				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	8 pcs	6/24/19	0.00 0.00	QC 21 - SA - 21	0.00
				QC 21 - SA - 70	0.00
				QC 21 - SA - 53	0.00
Part Op 100 - 1-Machine as per DWG. 2-Debur Descriptions: 110 - (QC2- Inspect parts off machine FAI/FAIB) 120 - (QC8- Inspect parts - second check) 130 - (Identify as per dwg & Stock Location: <u>W401</u>) 140 - (QC21- Final Inspection - Work Order Release)					
OCT 31 2019					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
98957A710	Grade B7 7/16"-14 Medium-Strength Steel Threaded Rod	1.5920 Ea (.199 ea)	100-Conventional Lathe - 1	S184832	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Conventional Lathe - 1	98957A710	2	0	0	
Part Specifications					
Specifications could not be found.					

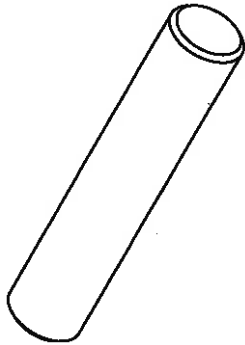
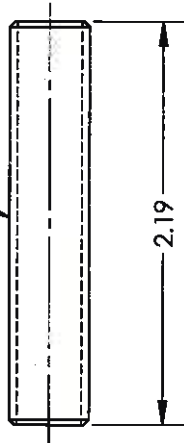
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$27\frac{3}{4} + 41\frac{1}{2}$ S184832 69 1/4"
121 S177838

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REV		REV		REV		REV	
DESCRIPTION		DATE		INITIAL		APPROVED	

(7/16-14 UNC-2A)



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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 194337 M03
19-04-50



MAIN ROTOR RESTRAINT

DWG NO. RBT18666-13 REV 4

MATERIAL B7		UNLESS OTHERWISE SPECIFIED	
HEAT TREAT		DIMENSIONS ARE IN INCHES	
FINISH		XXX ± .010	
SPEC		XX ± .03	
DRAWN BY: CLOUGH		X ± .1	
CHECKED: CLOUGH		ANGLES ±1°	
OPPS APPR: ANDERSON		SURFACES = 125/	
QA APPR: LINDSAY		1. BREAK ALL SHARP EDGES	
APPROVED: GILBERT		2. DIMENSIONAL LIMITS APPLY	
SCALE 1:1		3. INTERPRET DIM AND TOL PER	
DATE 2/5/2010		ASME Y14.5M-2009	
SHEET 9 OF 9		USED ON MODEL	
		BELL 206	

(-13)

ROD

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

[illegible]